



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6798927
Job Sheet 202973



Part No: RB6798927

Job Qty: 1 pcs

Part Name: Compressor Impeller Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/6/19

Job Tracking No:

Due Date: 11/13/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RB6798927 Rev.C IPP Rev. A 18.05.29 new issue DP Verify DD/IPP Rev. B 19.07.05 Rev C DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	11/13/19		0.00	0.07	Small Fab - 1		MLC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
110	QC 5	1 pcs	11/13/19		0.00	0.00	QC 5 - 10		DAS NOV 15 2019 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	11/13/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		



Container No: S230537



Part: RB6798927

Job No: 202973

Serial No/Batch: S230537

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 11/11/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	28
				Packaging 3 - 7 - B4B	9-22
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - FG	1 pcs	11/13/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

DAS
21 NOV 18 2019
9:59

Part Op 100 - (Small Fab) Assemble as per drawing see note 8 and 9.
 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____) Identify and Stock The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
94846A029	Hex Jam Nut	1 Ea (1 ea)	100-Small Fab - 1	5079639
98381A314	Dowel	1 Ea (1 ea)	100-Small Fab - 1	5079639
RB6798927-1	Jaw Weldment	1 pcs (1 ea)	100-Small Fab - 1	5186996
RB6798927-2	Crimper Weldment	1 pcs (1 ea)	100-Small Fab - 1	5187119
RB6798927-4	Cone Point Set Screw	1 pcs (1 ea)	100-Small Fab - 1	5090308

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	94846A029	1	94	0
	98381A314	1	20	0
	RB6798927-1	1	1	0
	RB6798927-2	1	1	0
	RB6798927-4	1	1	0